



SIAT

M. J. MAILLIS GROUP

SM11 / SM116

Automatic **U**niform **S**ize **C**arton **S**ealing **M**achine



SM11 + AG21 Motorized indexing unit with timer control (Optional)



CE

for more details:



SM11

SM11

SM11 model is an automatic "Fixed Format" case sealer: it means that all the adjustments needed to use the machine in a correct way are done manually and for this reason it is used for long runs with same box dimensions.

The machine applies automatically two self-adhesive tape stripes on the upper and lower boxes middle line. SM11 adjustment and use is intuitive, simple and fast.

SA11 & SA11/4

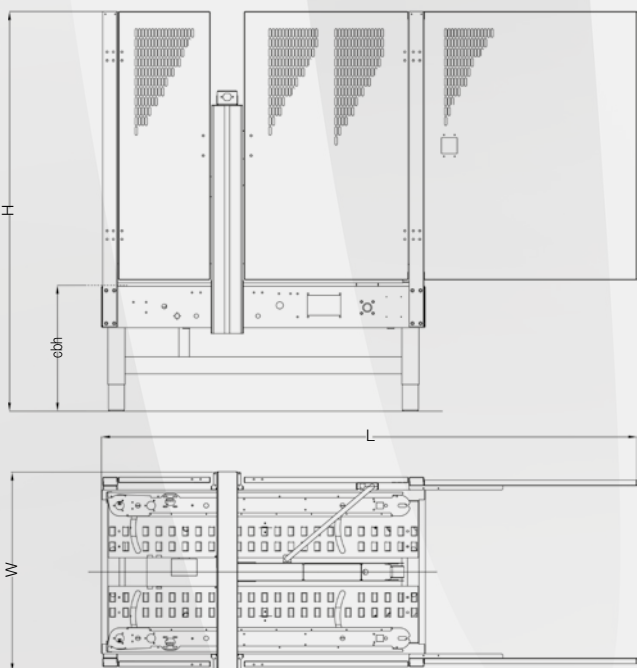
Machines with switch to control the movement of the top taping head frame by pneumatic pistons instead of handles & screws.



Low tape/no tape sensor device (Optional)



Automatic top flaps folding device



SM11-INOX

Machine suitable in case of use in environments with high humidity or in contact with corrosive substances. Except for the plastic parts, all components of the machine are made in stainless steel.

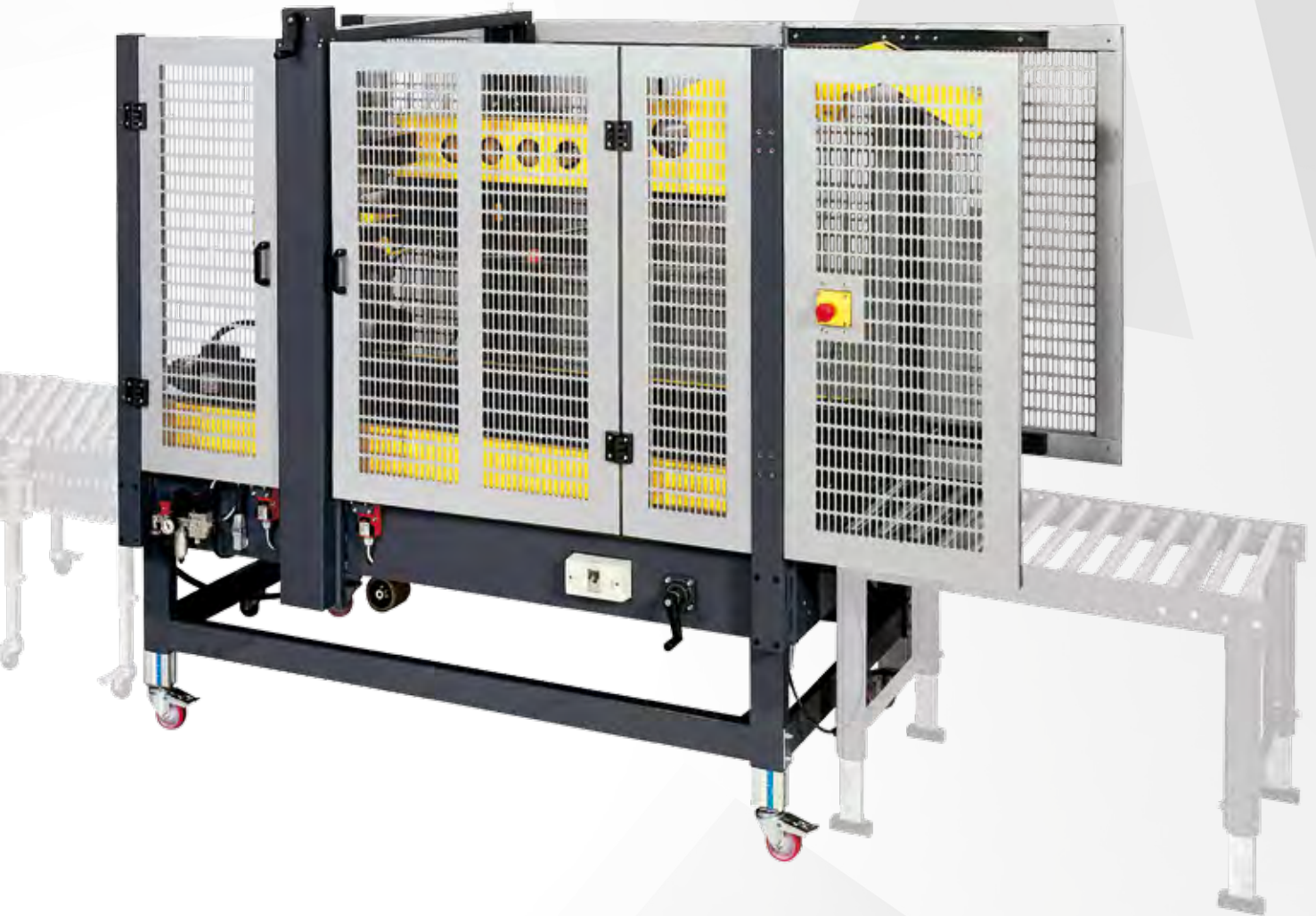


other languages: www.siat.com

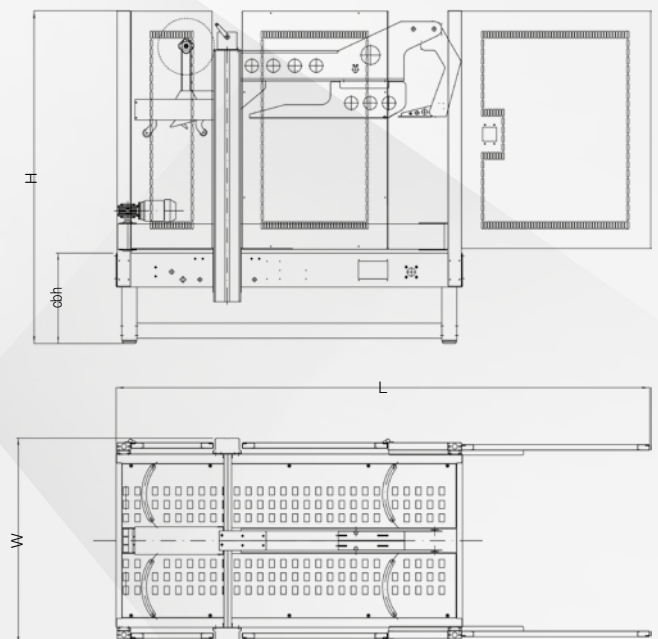


SM116




Model SM116 machine designed for sealing boxes of medium and large dimensions. It is supplied with taping head K12R – 75 mm width.



AG21 Motorized indexing unit with timer control (Optional)



> **Machine dimensions**
Dimensioni macchina
Machinemessungen
Dimensions machine
Dimensiones de la màquina

Size / Weigth packaging			LxWxH 
> SM11	340	390	160x110x205
> SM11/4	340	390	160x110x205
> SM116	500	615	230x150x215

> **SM11**

	Min.	Max
L	2526	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

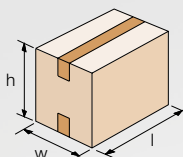
> **SM11/4**

	Min.	Max
L	2526	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

> **SM116**

	Min.	Max
L	2834	-
W	1058	-
H	1770	2110
cbh	480	820
AS 77	580	920
AS 80	680	1020

> **Box dimensions**
Dimensioni delle scatole
Kartonabmessungen
Dimensions des boîtes
Dimensiones de las cajas

> **SM11**

	K11R / K12R	
	Min.	Max
l	200	600
w	150	500
h	100	600

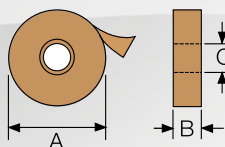
> **SM11/4**

	K11R	
	Min.	Max
l	200	600
w	105	500
h	100	600

> **SM116**

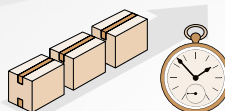
	K11R / K12R	
	Min.	Max
l	300	900
w	150	650
h	180	700

> **Taping units**
Unità nastranti
Verschliesseinheiten
Unité enrubanneuse
Unidades de precinto



	K11R/ K12R	
	mm	
A	410 Max	
B	50 / 75	
C	76	

> **Production capacity**
Capacità di produzione
Produktionskapazität
Capacité de production
Capacidad de producción



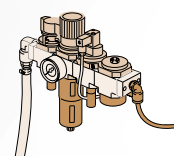
> SM11	Bph
Max pcs.*	1200

> SM11/4	Bph
Max pcs.*	1200

> SM116	Bph
Max pcs.*	900

* Always based on shorter manageable box

> **Air consumption**
Consumo aria
Luftverbrauch
Consommation d'air
Consumo de aire



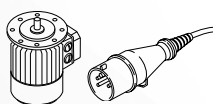
> SM11	NI.
Cycle	2

> SM11/4	NI.
Cycle	2

> SM116	NI.
Cycle	2

from 5,5 bar to 7 bar

> **Standard voltage**
Voltage standard
Standardspannung
Tension standard
Voltaje estándar

> **SM11**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + PE

> **SM11/4**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + PE

> **SM116**

380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	2
Power kW	0,46
Phase	3Ph + PE

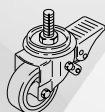
> **Optionals**
Accessori
Zubehör
Accessories
Accesorios

> **AS80**

Higer legs
Set gambe più alte
Höhere Stützen
Pieds plus hauts
Set patas mas altas

> **AS77**

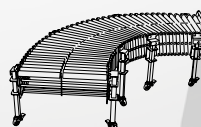
Casters
Set ruote
Satz Umlaufräder
Roues
Set ruedas

> **RG**

Roller conveyor
Piani a rulli Idler
Rollenbahnen
Plans à rouleaux
Tramo de rodillos

> **GTL - GTR**

Extendable conveyor
Rulliera estensibile
Ausziehbare rollenbahnen
Convoyeur extensible
Rodillos extensibles

> **K-125 / K-250**

Inkjet printer
Stampante ad inchiostro
Tintenstrahldrucker
Marquer à jet d'encre
Impresora de inyección de tinta

